

SIMPLE PHOTO FRAMES – INSTRUCTIONS & SUPPLY LINKS

This file was created on the Roly Automation, LaserMATIC 10. In these notes are instructions, a video instructional link, 10W laser settings, and suggested supply links.

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The cut settings in the LaserMATIC 10 library work. For 3mm ply, 250 mm/min and 100% power, and for 6mm, 172 mm/min and 100% power with 2 passes.

Brought to you by, The Laser Makers Realm YouTube Livestream on 7/1/2023.

<https://www.youtube.com/watch?v=oDXohM071d4>

To see the final assembly, tips and tricks, watch the video!

6mm wood requires only one sub-layer, while 3mm requires two.

The frames in here are for photos that are 3.5 x 5", 4 x 6" and 5 x 7".

There are 2 tool paths. One for 200x300mm wood, and the other for 12x12".

If using the 200x300mm wood, ungroup the sub-layer and rotate the stand 90°; An example is included.

Add your own graphics to the **layer labeled TOP**, but make sure you use the right side! There is obviously a top and bottom side. Feel free to redesign as you wish.

RECOMMENDED SUPPLIES:

20 pcs, 12x12" (nominal) Artlicious 1/8 inch (3mm) - Baltic Birch Plywood Sheets - individually wrapped to guarantee flat wood \$27.18, \$1.36 ea, best price on Amazon:

<https://amzn.to/3XB58NF>

25 pcs, 12x12" RISWER Baltic Birch Plywood 1/4" 6mm (nominal), \$69.99, \$2.80 ea.

<https://amzn.to/46ztriP>

24 pcs, 12 x 12 x 1/8 Inch Veneered Walnut Wood Sheets, 3 mm (nominal), \$2.20 ea.

<https://amzn.to/3NT7eF8>

Picture Frame Turn Buttons:

<https://amzn.to/444S7OH>

Photo Frame Stand Hinges:

<https://amzn.to/3NVQ0He>

Picture Hanger Kit for Wall Hanging without the stand:

<https://amzn.to/3pDFM4V>

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